


PROGRAM OF DIMENSIONS

DIMENSION	W	W1	T	T1	CHAMFER	WELD CHAMFERING	WEIGHT kg/m
					C°	H	
100 x 12*	100 ± 1,5	20	12 ± 0,5	4 ± 0,5	22	-	8,80
100 x 20*	100 ± 1,5	40	20 ± 0,5	4 ± 0,5	22	-	13,20
102 x 16*	102 ± 1,5	26	16 ± 0,5	4 ± 1,0	25	-	11,60
125 x 16*	125 ± 2,0	21	16 ± 0,5	4 ± 1,0	30	-	14,72
150 x 16	150 ± 1,5	25	16 ± 0,5	4 ± 1,0	25	5 x 45	17,80
150 x 20	150 ± 1,5	33	20 ± 0,5	6 ± 1,0	23	5 x 45	22,10
160 x 20*	160 ± 1,5	35	20 ± 0,5	6 ± 1,0	23	-	24,15
178 x 16*	178 ± 2,0	21	16 ± 0,5	4 ± 0,5	30	-	21,40
200 x 20	200 ± 2,6	30	20 ± 0,8	6 ± 1,1	25	5 x 45	30,10
200 x 25	200 ± 2,6	37	25 ± 1,1	8 ± 1,1	25	5 x 45	37,30
200 x 30	200 ± 2,6	44	30 ± 1,1	10 ± 1,1	25	8 x 45	44,10
250 x 25	250 ± 3,5	37	25 ± 1,1	8 ± 1,1	25	5 x 45	47,30
250 x 30	250 ± 3,5	44	25 ± 1,1	10 ± 1,1	25	8 x 45	56,10
270 x 30	270 ± 4,0	44	30 ± 1,1	10 ± 1,1	25	8 x 45	60,90
270 x 35	270 ± 4,0	50	35 ± 1,1	12 ± 1,1	25	9 x 45	70,60
300 x 30	300 ± 4,0	40	30 ± 1,1	11 ± 1,1	25	9 x 45	68,12
300 x 40	300 ± 4,0	55	40 ± 1,1	14 ± 1,1	25	9 x 45	89,80
300 x 50	300 ± 4,0	70	50 ± 1,1	17 ± 1,1	25	9 x 45	110,10
350 x 60	350 ± 4,0	85	60 ± 1,1	20 ± 1,1	25	9 x 45	168,00
400 x 40	400 ± 4,0	55	40 ± 1,1	14 ± 1,1	22,5	-	121,80
400 x 50	400 ± 4,0	81	50 ± 1,1	17 ± 1,1	22,5	-	150,10
400 x 60	400 ± 4,0	99	60 ± 1,1	20 ± 1,1	22,5	-	192,00
500 x 50	500 ± 4,0	81	50 ± 1,1	17 ± 1,1	22,5	-	200,00
500 x 60	500 ± 4,0	99	60 ± 1,1	20 ± 1,1	22,5	-	240,00
600 x 60	600 ± 4,0	99	60 ± 1,1	20 ± 1,1	22,5	-	288,00

CERTIFICATES

Can be delivered with analysis certificate and hardness certificate upon agreement.

LENGTHS

Standard length 6100 mm.

SURFACE TYPES

Heat-treated mill finish.

TOLERANCES

CHAMFERING: C: $\pm 2^\circ$

LENGTH: - 0 + 100 mm

STRAIGHTNESS: Max. deviation of 2,5 mm/m. Max. 10mm/6m.

SURFACE EVENNESS: Along the rolling direction, a max. deviation of 3,0 mm/m. Max 10 mm/6 m.

PACKAGING

Banded in bundles weighing a max. of 2 tonnes each.

